## Station 1 DIRECTIONS

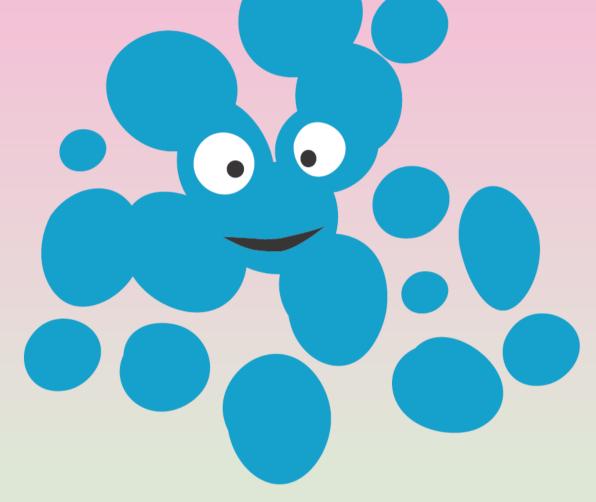
- 1) Grab a clear bottle
- 2) Visit each station

  At each station add to your bottle the amount of colored sand you think is needed of this ingredient for a good hand soap
- 3) Check your results
  Compare the colored bands in your bottle to the diagram at Station 8
- 4) Take your bottle home with you or recycle it here

You will visit 6 ingredient stations:

- 2. Solvent
- 3. Surfactant
- 4. Fragrance
- 5. Preservative
- 6. pH Adjustor
- 7. Other

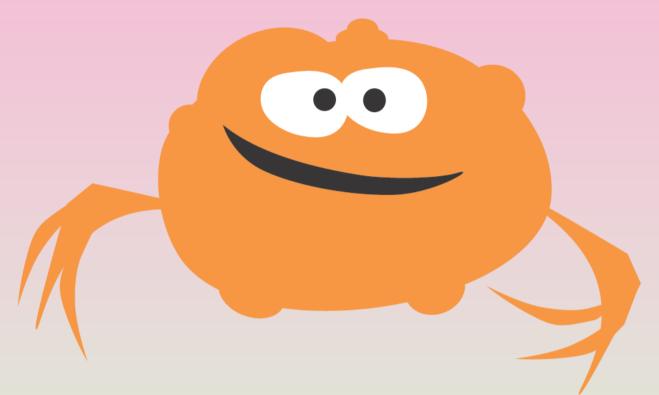
# Station 2 SOLVENT



Solvents help to blend the ingredients and give soap the right consistency so it's easy to use.

Hint: The solvent is needed to dissolve all the other ingredients; you are going to need the greatest amount compared to the other ingredients.

## Station 3 SURFACTANT



Surfactants are the chemicals in soap that remove germs and dirt. These chemicals hold onto the germs and dirt as the water washes them away.

Hint: Surfactants are the most important element of the soap, but are not found in the greatest amount.

## Station 4 FRAGRANCE



Fragrances provide soaps with a pleasant, sweet smell.

Hint: Fragrances are optional in soap, some have them and some do not.

And they are very powerful, a little can go a long way.

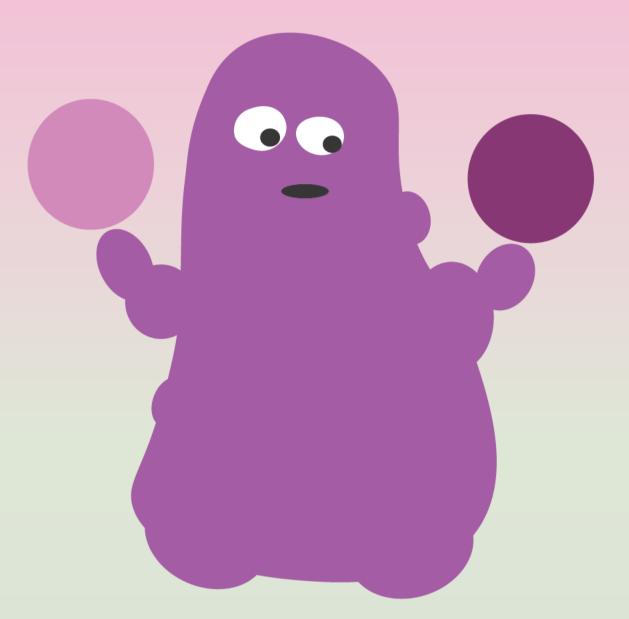
## Station 5 PRESERVATIVE



Preservatives protect the product, keeping microscopic bugs from growing and eating the soap ingredients.

Hint: Preservatives help the soap remain effective while it sits on your counter—but you will barely be able to see this color in the final product.

## Station 6 PHADJUSTOR



pH adjustors keep the formulation stable and affects how well the soap does its job.

Hint: Twice as much as preservative—but twice as much of a very little is still a very little!

# Station 7 OTHER



Dye—Gives soap a bit of color
Thickener—Gives soap the proper
consistency to flow out of a bottle

Moisturizer—Provides hydration and moisture to the skin

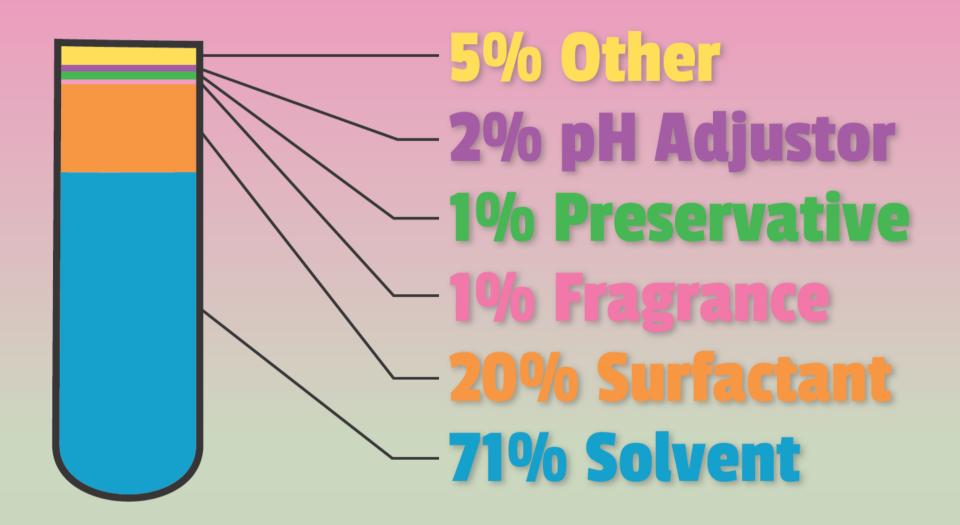
Foam Enhancer-Helps create suds

Builder/Chelating Agent— Provides extra cleaning power

Antimicrobial— Kills germs on your hands or body

### Station 8

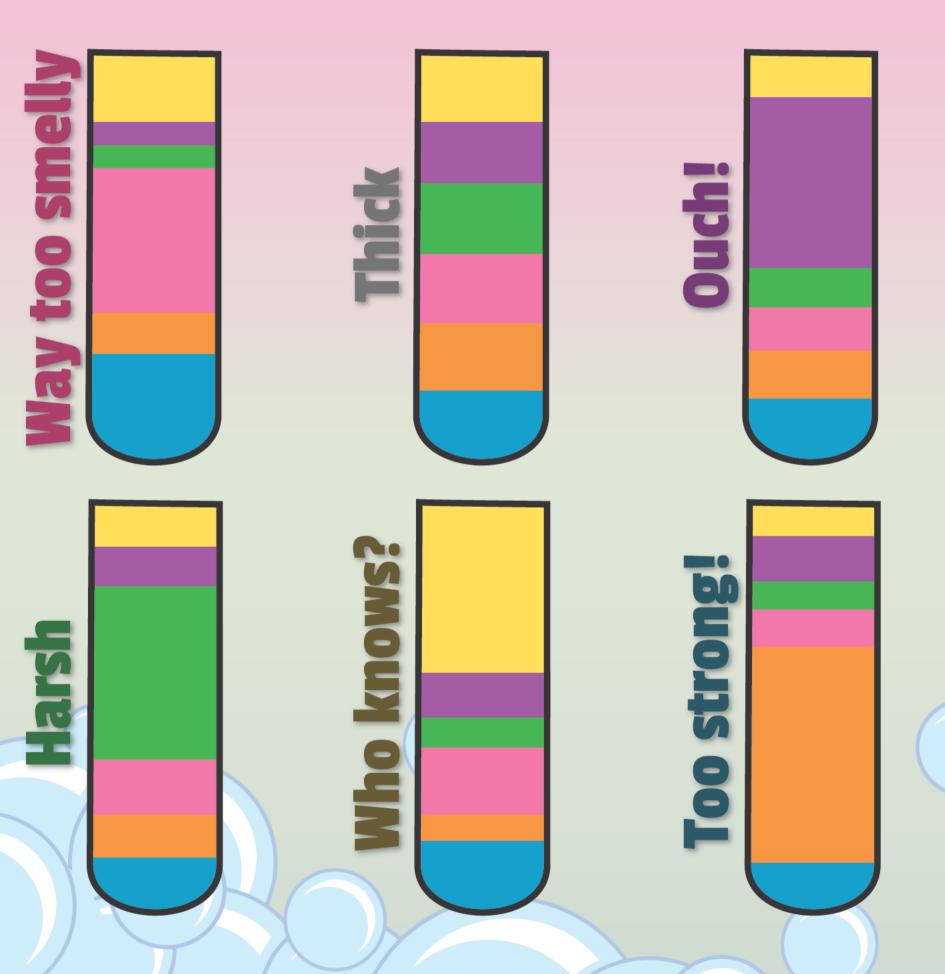
#### CHECK YOUR RESULTS



Just like when you are baking a cake, you must have the right balance of ingredients.
Otherwise the cake will be runny, hard, dry, or too salty.
A soap's formula is key to good cleaning performance.

### Station 8

### WHAT DID YOU MAKE?



Different formulas can lead to unexpected results —or new creations!

## Remember to save room for all six ingredients!

Solvent
Surfactant
Fragrance

Preservative pH Adjustor Other